Consecutive Pairs Sudoku by Bill Murphy

5	2	7	6	9	3	8	1	4
1	9	4	2	5	8	7	6	3
6	8	3	1	4	7	9	5	2
8	7	2	9	3	6	5	4	1
9	3	5	7	1	4	6	2	8
4	6	1	5	8	2	3	7	9
3	5	9	4	7	1	2	8	6
2	4	8	3	6	5	1	9	7
7	1	6	8	2	9	4	3	5